

# **An Overview of Dry Cask Storage**

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Nuclear Energy Institute**

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NUCLEAR  
ENERGY  
INSTITUTE

# What is the Nuclear Energy Institute?

- **Industry policy organization in place since 1953 (Atomic Industrial Forum)**
- **Formed in 1994 by merger of:**
  - **American Nuclear Energy Council (Legislative)**
  - **U.S. Council on Energy Awareness (Communications)**
  - **Nuclear Utility Management and Resources Council (Regulatory)**

# Approximately 350 Members in 19 Countries

- **All U.S. nuclear utilities**
- **International nuclear utilities**
- **Reactor and major component suppliers**
- **Dry Cask Storage Vendors**
- **Architect/engineering firms**
- **Radiopharmaceutical manufacturers**
- **Fuel suppliers**
- **Universities**
- **Labor unions**
- **Law firms**

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Key Issues:

- Protecting the Environment
- Reliable and Affordable Energy
- New Plants
- Safety and Security
- Nuclear Waste Disposal

Breaking News	Policy Updates	Resources and Stats
<ul style="list-style-type: none"><li>Report: U.S. Firms at 'Serious Disadvantage' to Compete in Global Nuclear Energy Market</li><li>Americans' Support for Nuclear Energy Solidifies, New National Survey Shows</li><li>Nuclear Industry Encourages Changes to Nuclear Waste Reform Proposals</li><li>Nuclear Energy Industry and Navy Establish Formal Partnership for Vets</li><li>NEI Disappointed by Court Ruling on Petition Tied to Yucca Mountain Project</li></ul>	<ul style="list-style-type: none"><li>Testimony to the Senate Energy and Natural Resources Committee on the Nuclear Waste Bill - S. 3469</li><li>Making Safe Nuclear Energy Safer: Building on the Nuclear Industry's Commitment to Safety and Preparedness</li><li>Issues in Focus: Loan Guarantees for Clean Energy Development</li><li>White Paper - U.S. Government and Nuclear Energy Industry Response to the Fukushima Accident</li><li>Nuclear Energy's Economic Benefits - Current and Future</li></ul>	<ul style="list-style-type: none"><li>Conferences and Meetings</li><li>Nuclear Energy Facilities Well Protected Against Hurricanes</li><li>Economic Benefits Studies</li><li>Emissions Avoided by the U.S. Nuclear Industry (1995-2011)</li><li>Industry Data</li><li>NEI Backgrounders: Fact Sheets and Policy Briefs</li><li>Nuclear Statistics</li></ul>



**Commercial Nuclear Exports Mean Thousands of U.S. Jobs**

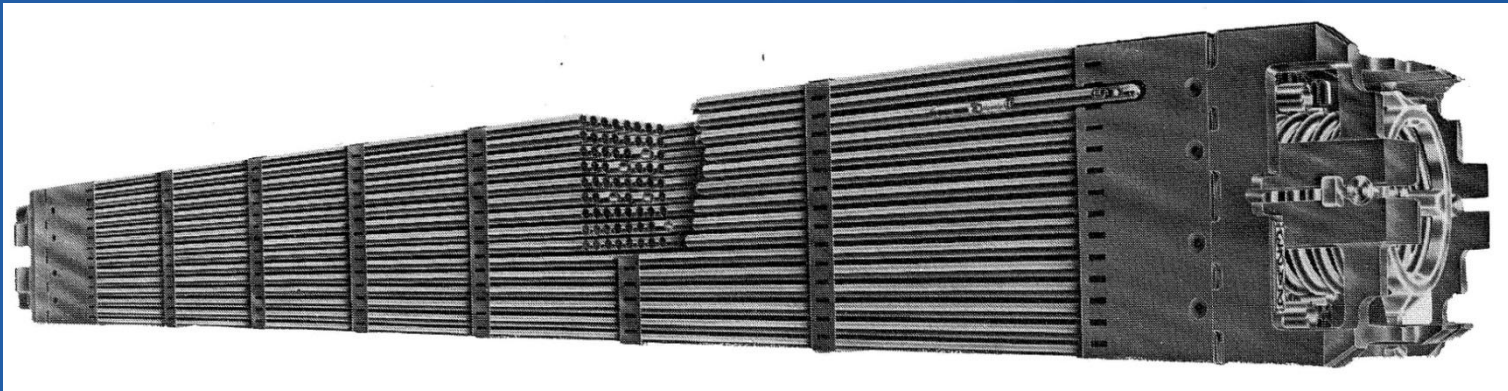
American companies are exporting plants, equipment and services to countries around the world to build new nuclear energy facilities. The U.S. Department of Commerce estimates that every \$1 billion of exports by U.S. companies supports 5,000 to 10,000

# Used Nuclear Fuel

- **Solid ceramic pellets encased in metal clad rods**
- **40 years of nuclear electricity have produced only a small amount**
  - **entire inventory would cover a single football field approximately 7 yards deep**



# Fuel Assemblies

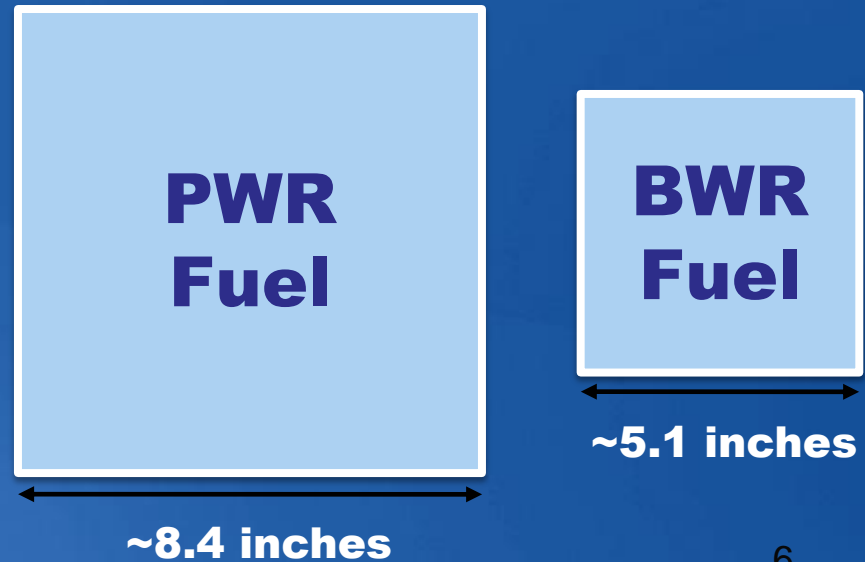


## 15x15 PWR Fuel Assembly

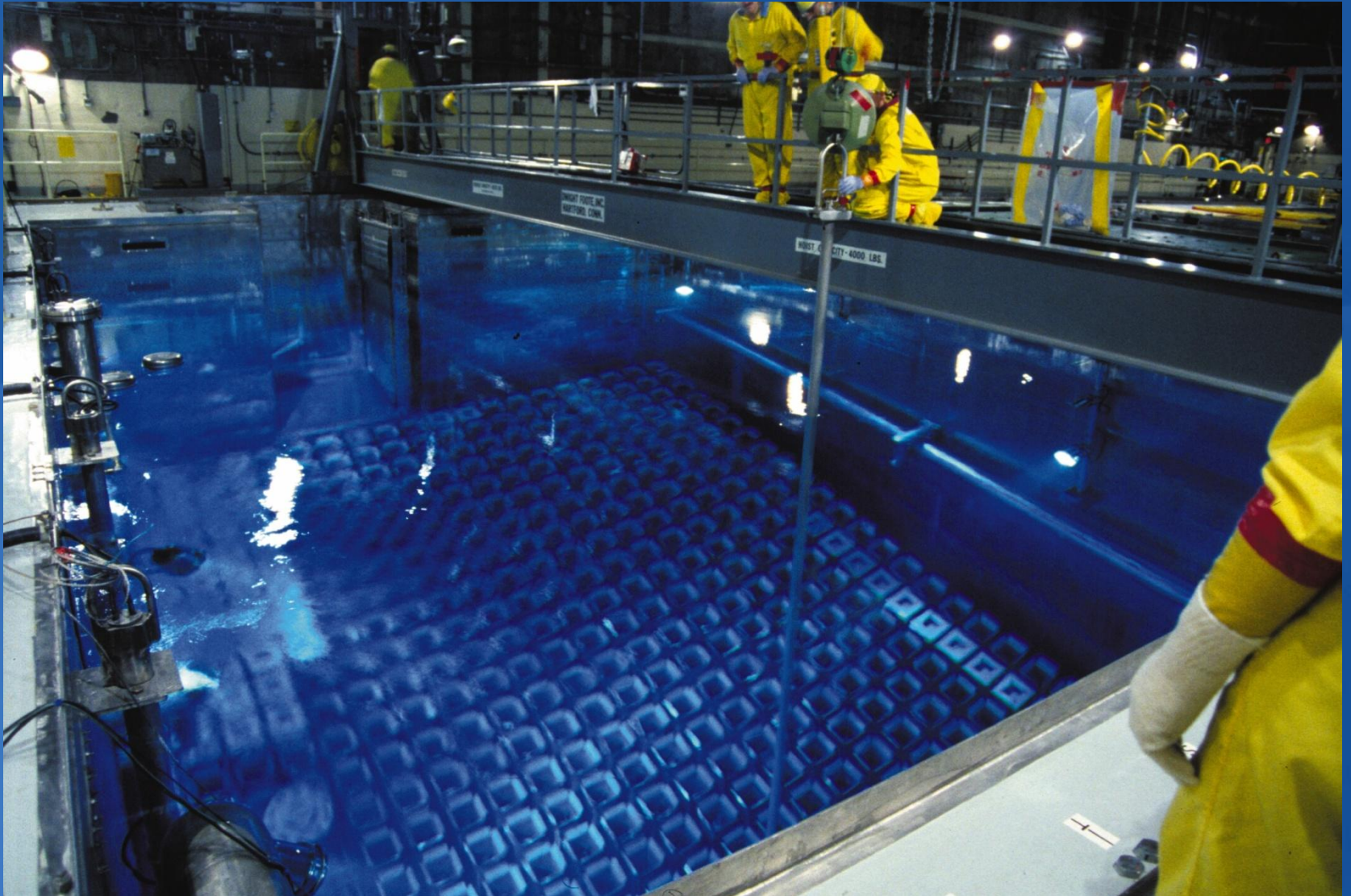
### Relative size of PWR and BWR fuel assemblies

**Number of Operating Reactors**  
PWR – 69, BWR – 35

**Assemblies in Reactor Core**  
PWR ~ 190, BWR ~ 750



# Used Fuel Stored in Pool



# Dry Cask Storage



**Vertical Storage Cask**



**Horizontal Storage Module**

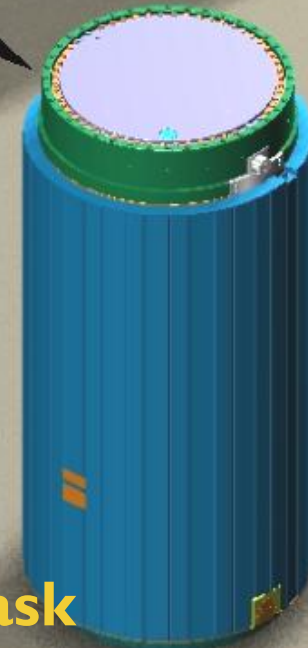


# Dual Purpose Canister (DPC)

Vertical Storage Cask

On-site Transfer Cask

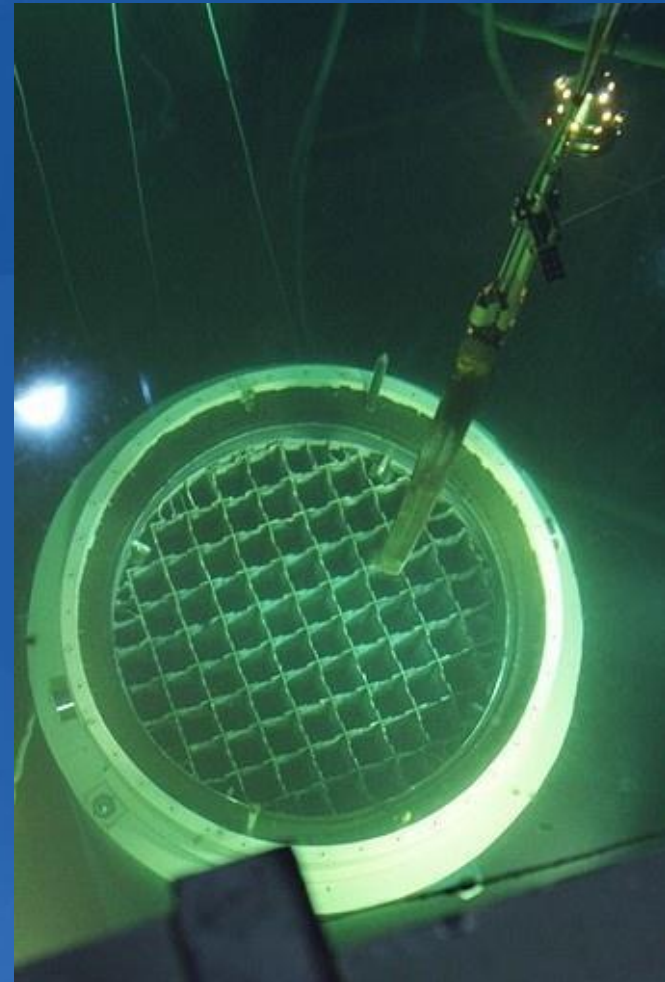
Transportation Cask



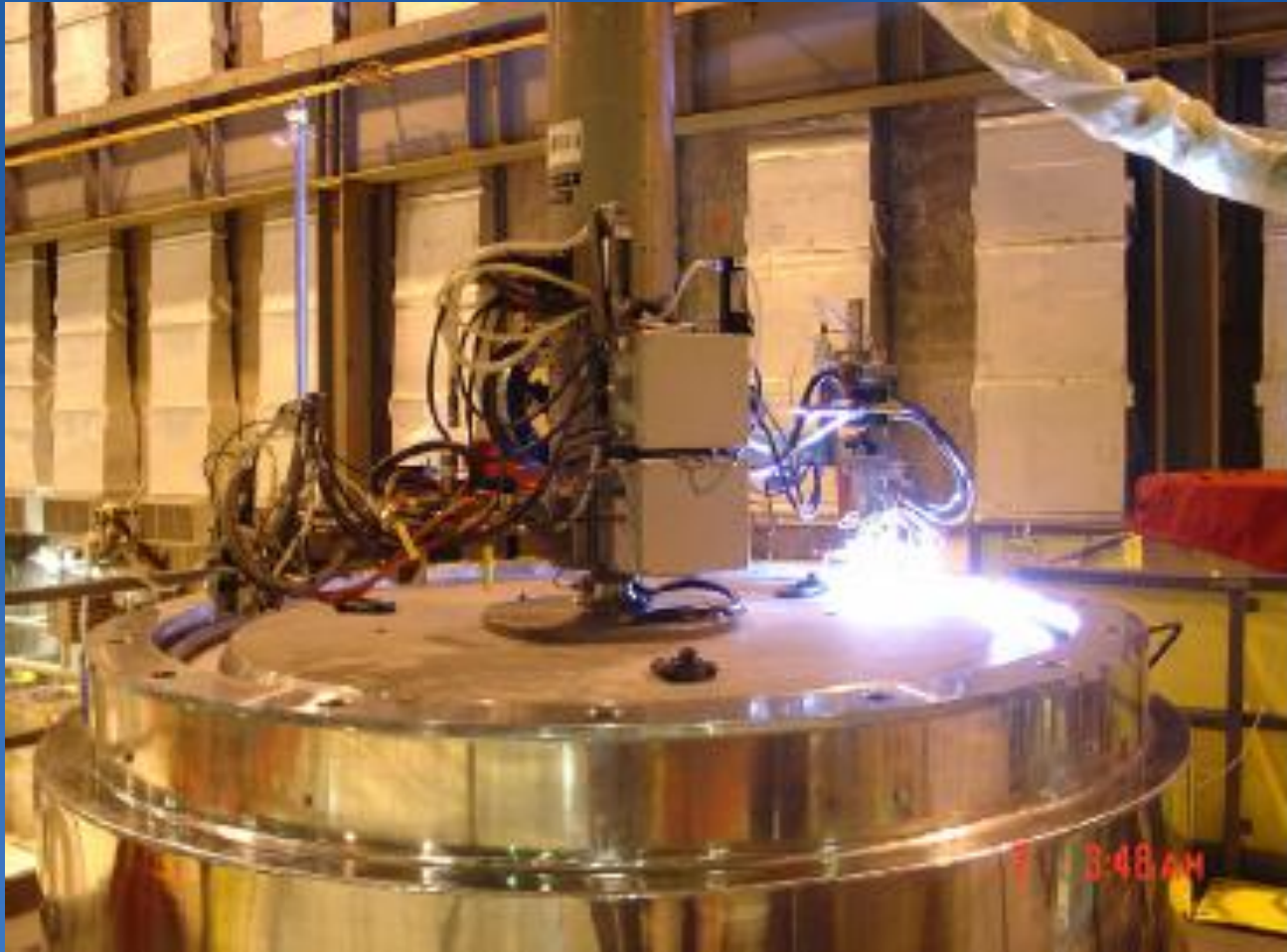
# Preparation of empty canister



# Fuel Loading in Transfer Cask



# Welding of Canister Lid

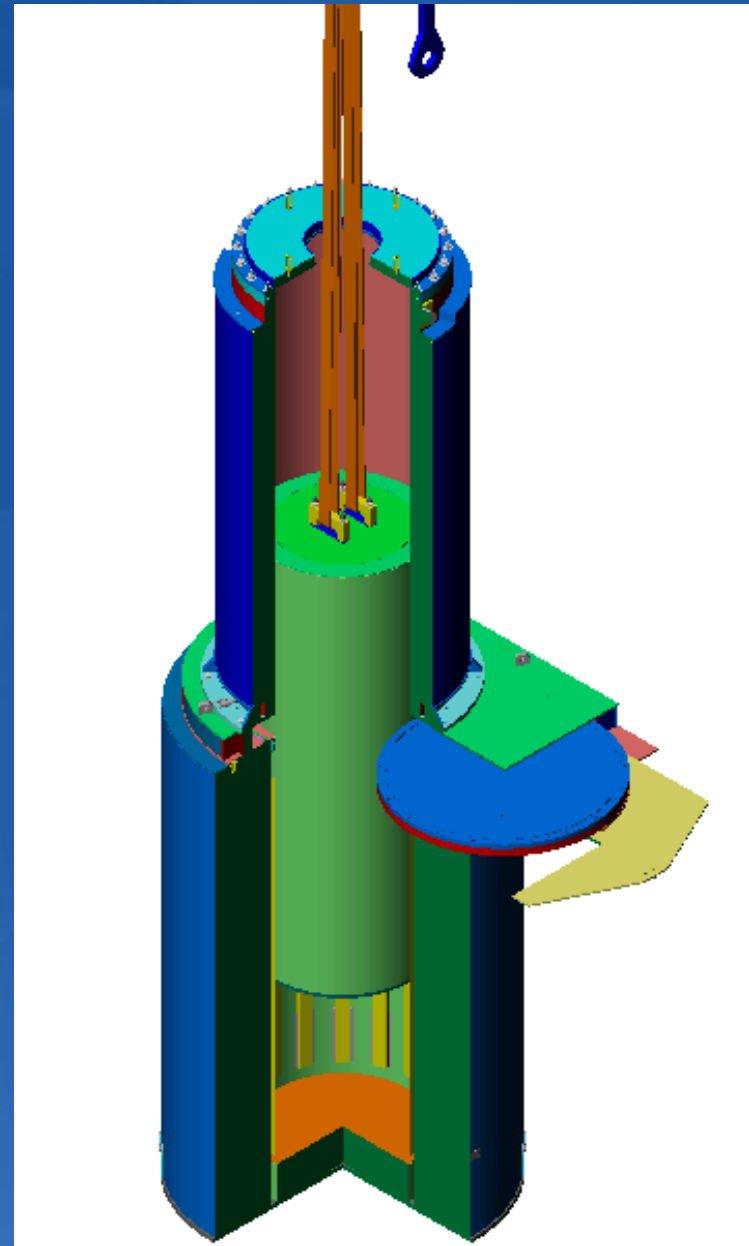


# DPC Placement into Vertical Storage Cask



# DPC Placement into Vertical Storage Cask

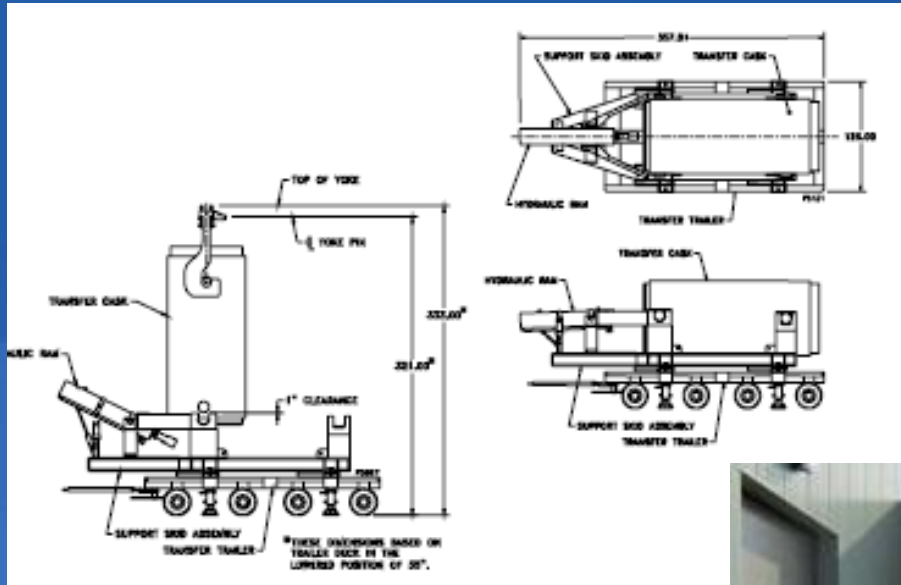
- Transfer cask is placed atop vertical storage cask
- DPC is lowered from transfer cask into vertical storage cask



# Moving Vertical System to Storage Outside Plant



# Moving Horizontal System to Storage Outside Plant





# Loading Horizontal Storage Modules



# Typical Independent Spent Fuel Storage Installation (ISFSI)



Surry Power Station in Virginia

# ISFSIs with Vertical Storage Casks

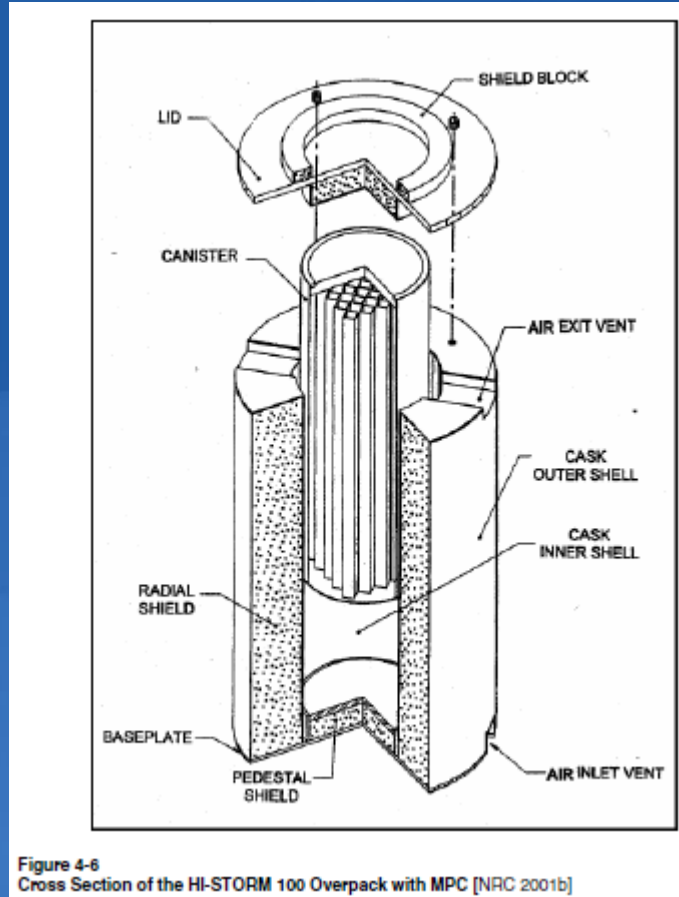


**Connecticut Yankee**

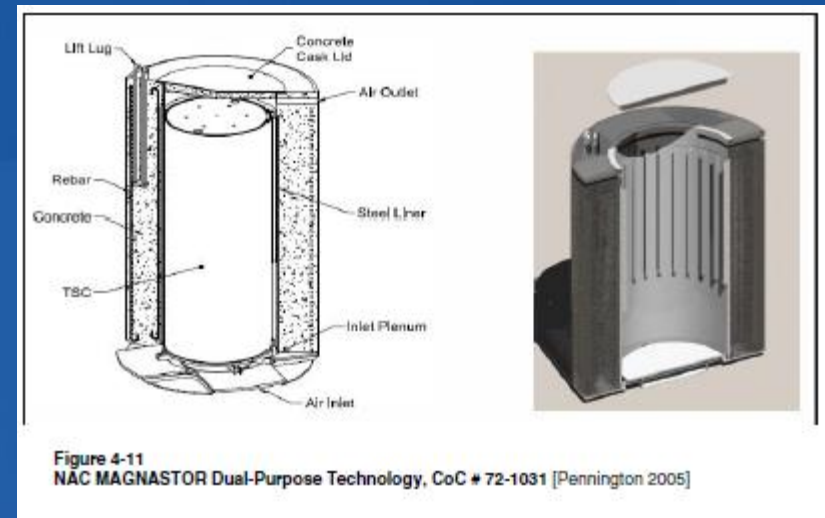
**Yankee Rowe**



# Typical Vertical DPC Dry Storage Systems



Holtec



NAC

# Bare Fuel Storage Systems

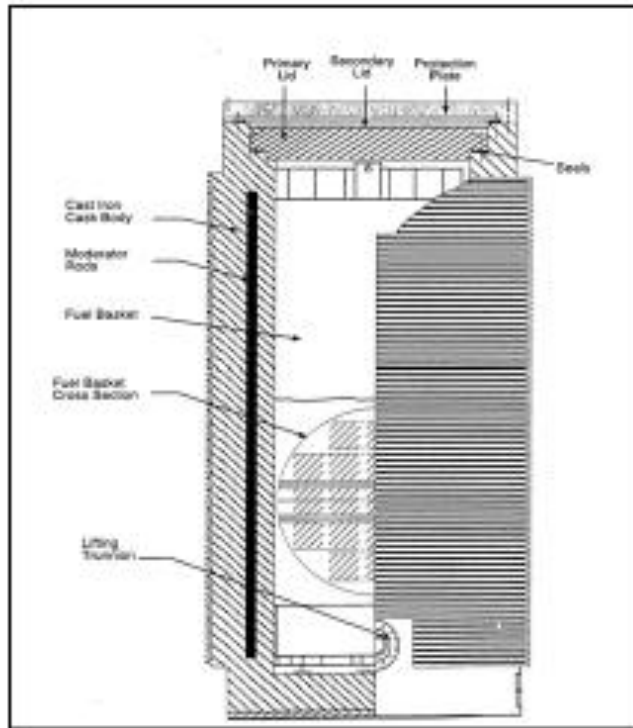


Figure 4-3  
CASTOR V/21 Metal Storage Cask, CoC # 72-1000 [NEI 1996]

Castor

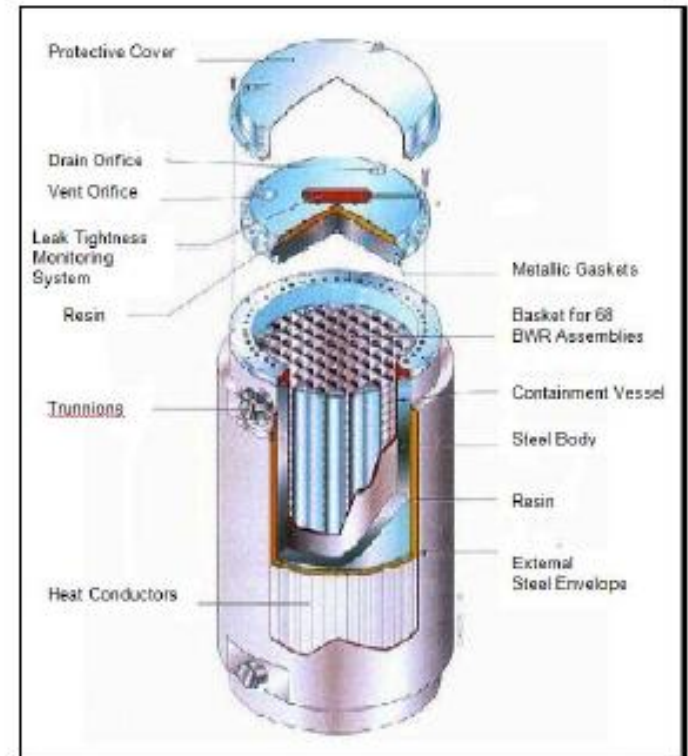


Figure 4-12  
TN-68 Transport/Storage Cask, CoC #72-1027 [Baily 2005]

Transnuclear

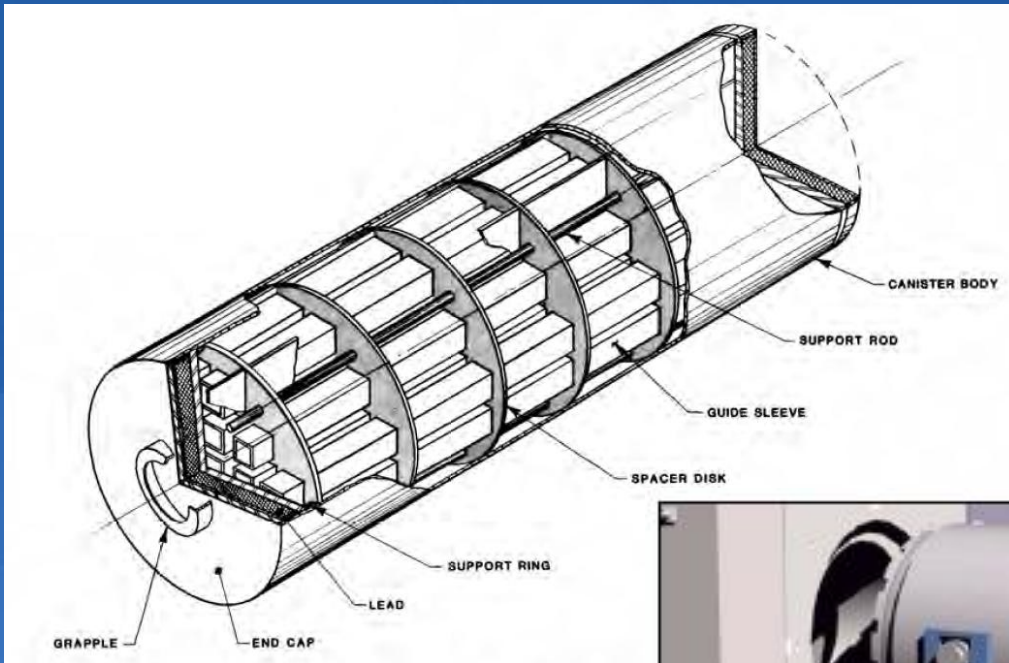
# Horizontal Storage Systems at an ISFSI



Picnic Lunch Area

**Southern California Edison – SONGS Units 1, 2, and 3**

# Typical Horizontal DPC Dry Storage Systems



Transnuclear

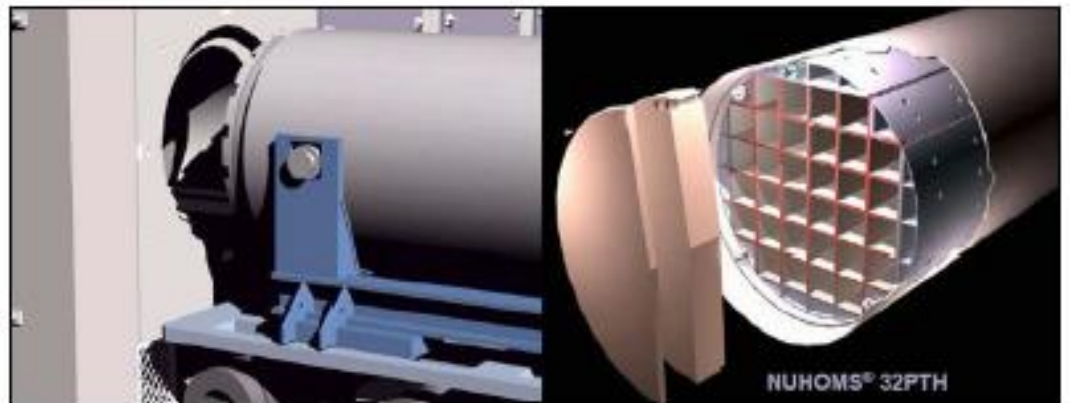


Figure 4-13  
NUHOMS' Horizontal Storage Module, Transfer Trailer, and NUHOMS 32PTH DSC [Neider 2005, Neider 2008]

# Dry Cask Storage at INL



Figure 2-9. NUHOMS Dry Storage Casks Emplaced in Concrete Horizontal Storage Modules at the Idaho National Laboratory Independent Spent Fuel Storage Installation (Photo courtesy of Idaho National Laboratory)



Figure 3. The Below-grade Storage Facility CP-749 at the INL Used to Dry Store Peachbottom Reactor SNF



Figure 2. Commercial Dry Storage casks used in SNF tests at the INL  
Left to Right: REA 2023; VSC-17; TN 24P; V21; 125B; MC-10

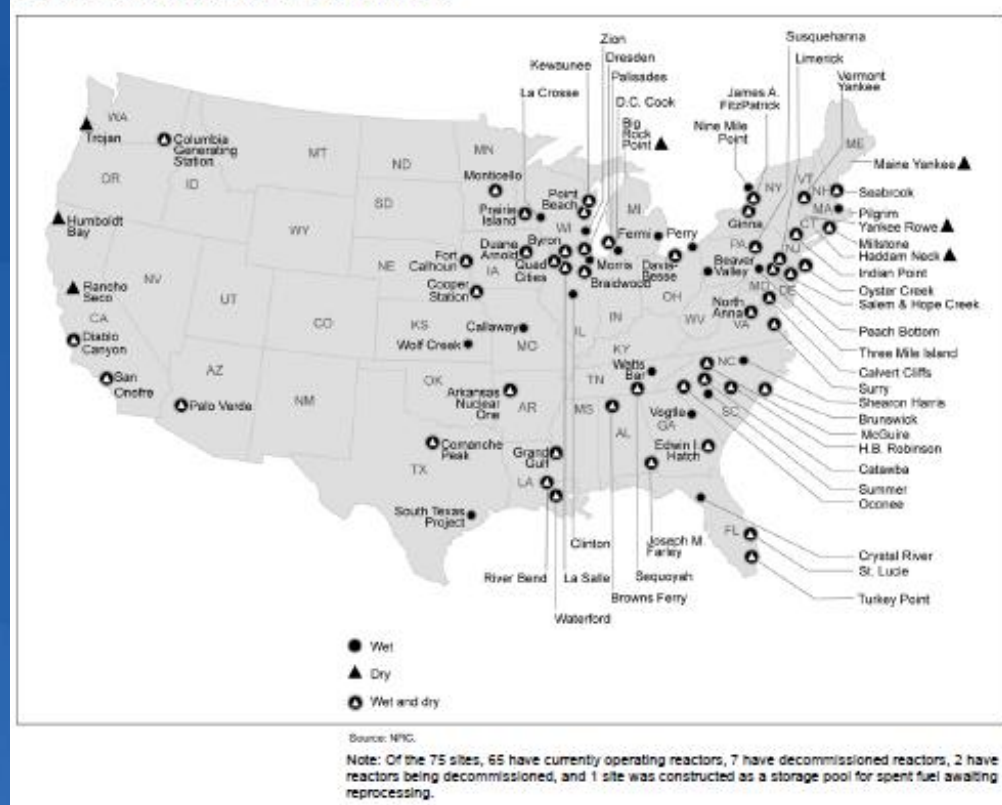


# Commercial Used Nuclear Fuel in Storage

## June 2012

- **Used fuel inventory**
  - Approximately 69,000 MTU
  - Increases 2 - 2.4k MTU/year
- **Dry cask storage**
  - 67,691 assemblies
  - 19,000 MTU
  - 1,613 casks/modules loaded
  - 58 Operating ISFSIs
    - 1 pool ISFSI, 1 modular vault
- **Projections for 2020**
  - Estimating 88,000 MTU total
  - Estimating 31,000 MTU in dry storage
  - 3,000 casks/modules loaded
  - At 76 ISFSIs
    - All plant sites + Morris & INL
  - Fuel from 119 reactors

Figure 1: Commercial Spent Nuclear Fuel Storage Sites



# Historical Growth of Dry Cask Storage

DRY CASK STORAGE 1986 – 2011\*

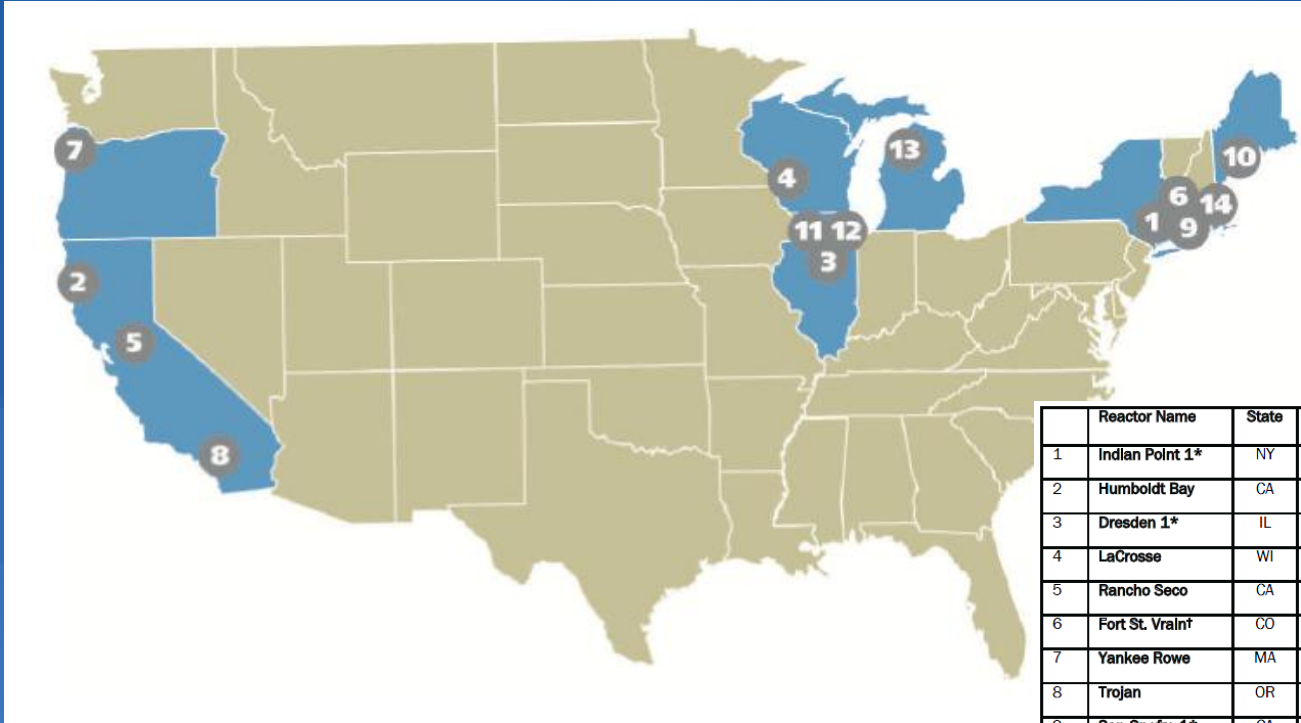
YEAR ENDING DECEMBER 31	NUMBER OF ISFSIs ADDED	TOTAL NUMBER OF ISFSIs	CASKS IN SERVICE	FUEL ASSEMBLIES IN DRY STORAGE
1986	-	2		
1987	0	2		
1988	0	2		
1989	0	2		
1990	1	3		
1991	0	3		
1992	1	4		
1993	2	6		
1994	0	6		
1995	2	8		
1996	1	9		
1997	0	9		
1998	1	10		
1999	1	11		
2000	3	14		
2001	3	17		
2002	6	23		
2003	4	27		
2004	1	28	664	22,644
2005	5	33	763	26,531
2006	3	36	848	30,032
2007	1	37	924	33,281
2008	8	45	1,073	40,280
2009	2	47	1,203	45,983
2010	5	52	1,351	52,381
2011	3	55	1,510	59,008

\* Does not include fuel at Morris (wet ISFSI), Fort St. Vrain (modular vault), or INL .

# Used Fuel Storage Projections and Cask Transportability

Year	Metric Tons Heavy Metal (MTHM) Total	MTHM Pools	MTHM Dry Storage	Dry Cask Systems						
				Total	Non-transportable		Transportable			
					Bare fuel	Canister	Bare fuel	Bare fuel, trans license pending	DPCs	DPCs Trans. license pending
2010	64,461	49,666	14,795	1,242	29	209	47	89	651	217
2020	87,721	57,611	30,110	2,231	29	259	176	0	1,767	0
2030	117,071	64,895	52,176	3,593	29	309	216	0	3,036	0
2040	143,741	65,599	78,142	5,196	29	356	252	0	4,759	0

# Used Nuclear Fuel Storage at Shutdown Reactors



	Reactor Name	State	Shutdown Date	Storage Type	Decommissioning Status	Used Fuel Stored On Site (MTUs)
1	Indian Point 1*	NY	1974	Dry Cask	SAFSTOR	33
2	Humboldt Bay	CA	1976	Dry Cask	DECON in progress	31
3	Dresden 1*	IL	1978	Dry Cask	SAFSTOR	69
4	LaCrosse	WI	1987	Pool	SAFSTOR	38
5	Rancho Seco	CA	1989	Dry Cask	DECON complete	228
6	Fort St. Vrain†	CO	1989	Dry Cask	DECON complete	25
7	Yankee Rowe	MA	1991	Dry Cask	DECON complete	122
8	Trojan	OR	1992	Dry Cask	DECON complete	345
9	San Onofre 1*	CA	1992	Dry Cask	DECON in progress	146
10	Haddam Neck	CT	1996	Dry Cask	DECON complete	422
11	Maine Yankee	ME	1996	Dry Cask	DECON complete	542
12	Zion 2	IL	1996	Pool	SAFSTOR	1,019 (combined pool)
13	Zion 1	IL	1997	Pool	SAFSTOR	
14	Big Rock Point	MI	1997	Dry Cask	DECON complete	70
15	Millstone 1*	CT	1998	Pool	SAFSTOR	522
<b>Total MTUs</b>						<b>3,612</b>

\* Collocated with operating reactors

† Transferred to the U.S. Department of Energy on June 4, 1999

Source: Gutherman Technical Services

# Dry Storage Safety

- **Dry Casks are robust systems with no moving parts**
- **Defense in depth designs provide long-term protection**
  - **NRC rulemaking increasing license and renewal terms from 20 to 40 years concluded “This increase is consistent with the NRC staff’s findings regarding the safety of spent fuel storage as documented in the renewal exemptions issued to the Surry and H.B. Robinson ISFSIs” 76 Fed. Reg. 8874 2/16/2011**
  - **NRC Waste Confidence findings stated “studies performed to date have not identified any major issues with long-term use of dry storage” 75 Fed. Reg. 81072, 12/23/2010**
- **Risk studies affirm high confidence in safety**
  - **2007 EPRI and NRC Probabilistic Risk Assessments determined annual cancer risk due to dry storage between 1.8E-12 and 3.2E-14 \***
- **Characterization project confirmed performance**
  - **In 2000, INL opened a cask after 14 yrs., finding “long-term storage has not caused detectable degradation of the spent fuel cladding or the release of gaseous fission products”**
  - **Opportunities to further verify performance being pursued**



\* Compares to 2E-6 LCF/yr. public & 1E-5 LCF/yr. worker thresholds of negligible risk from NRC’s framework for “Risk-Informed Decision-making for Nuclear Material and Waste Applications”, Revision 1, February 2008

# Regulatory Dose Rate Limits

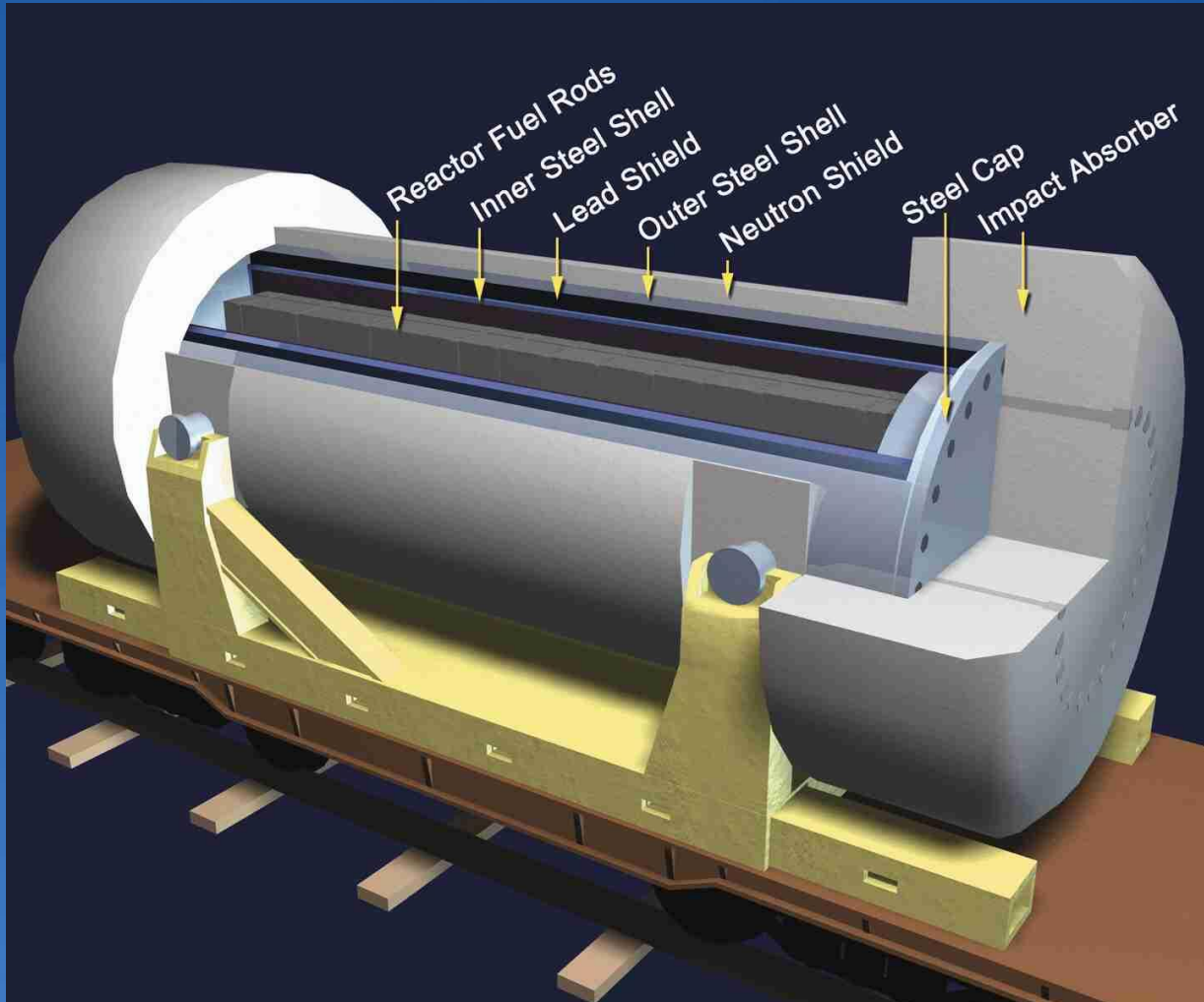
- **Storage: at the controlled area boundary**
  - Normal condition: 25 mrem/yr
  - Accident condition: 5 rem
- **Transportation:**
  - Normal Condition: 10 mrem/hr at 2 meters, 200 mrem/hr on contact
  - Accident Condition: 1 Rem/hr at 1 meter

**Annual U.S. Estimated Radiation Dose Per Person, all natural & man made sources = 622 mrem (0.62 Rem)**

# Transportation of Used Nuclear Fuel

- **Used nuclear fuel is transported in robust containers designed to withstand severe accidents**
  - Truck containers weigh 25 to 40 tons
  - Rail containers weigh 75 to 125 tons
- **Four decades of safety - over 3,000 shipments in US.**
  - 78% by truck and 22% by rail.
  - Transported over 1.7 million miles
- **Over 24,000 shipments internationally.**
  - More than 73,000 MTHM SNF/HLW transported
- **No release of the radioactive contents from the transport cask; no injury due to radioactive contents.**

# Transportation Cask





# Testing of Transportation Cask



# Conclusion

- **Dry cask storage is a proven and widely used solution to accumulating inventories of used nuclear fuel at reactor sites**
- **The safety of dry cask storage is well established**
- **Industry is committed to continue to build on this success**